

# LUXEON 3014

High efficacy compact package,  
designed for high quality light output

LUXEON 3014 has a compact package size of 3.0mm x 1.4mm x 0.70mm—ideal for achieving uniform light output where space is limited, such as linear applications, tube lighting, and signage. LUXEON 3014 is hot-color targeted at a junction temperature of 65°C, ensuring color consistency and meeting ANSI standards at operating conditions.



## FEATURES AND BENEFITS

Compact package design affirms uniformity and reduction in spottiness

Hot-color targeting ensures better color control

1/9<sup>th</sup> ANSI micro-color binning enables tight color control

120mA maximum driving current allows outstanding brightness

## PRIMARY APPLICATIONS

Wall Grazer

Linear

Wall Wash

Sconce

Downlights

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# General Product Information

## Product Test Conditions

LUXEON 3014 LEDs are tested with a 20ms monopulse of 60mA at a junction temperature,  $T_j$ , of 25°C. Forward voltage and luminous flux are binned at a  $T_j$  of 25°C, while color is not targeted at a  $T_j$  of 65°C.

## Part Number Nomenclature

Part numbers for LUXEON 3014 follow the convention below:

L 1 3 0 – **A A B B C C** 1 4 0 0 0 0 **D**

Where:

- A A** – designates nominal CCT (22=2200K, 25=2500K, 27=2700K, 30=3000K, 35=3500K, 40=4000K, 50=5000K, 57=5700K, 65=6500K, 80=8000K, 10=10000K)
- B B** – designates minimum CRI (70=70CRI, 80=80CRI, 90=90CRI, 95=95CRI)
- C C** – designates platform (HE=high efficacy)
- D** – designates Lumileds internal code (1 is full distribution base part; 2, 3, etc.=shares the same base part)

Therefore, the following part number is used for a LUXEON 3014 3000K 80CRI high efficacy LED:

L 1 3 0 – **3 0 8 0 H E** 1 4 0 0 0 0 **1**

## Lumen Maintenance

Please contact your local Sales Representative or Lumileds Technical Solutions Manager for more information about the long-term performance of this product.

## Environmental Compliance

Lumileds LLC is committed to providing environmentally friendly products to the solid-state lighting market. LUXEON 3014 is compliant to the European Union directives on the restriction of hazardous substances in electronic equipment, namely the RoHS Directive 2011/65/EU and REACH Regulation (EC) 1907/2006. Lumileds LLC will not intentionally add the following restricted materials to its products: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE).

# Performance Characteristics

## Product Selection Guide

Table 1. Product performance of LUXEON 3014 at 60mA and 30mA, at specified test conditions.

| NOMINAL CCT <sup>[1]</sup> | MINIMUM CRI <sup>[2, 3]</sup> | LUMINOUS FLUX <sup>[3]</sup> (lm) |         | TYPICAL LUMINOUS EFFICACY (lm/W) | TYPICAL LUMINOUS FLUX <sup>[2]</sup> (lm) | TYPICAL LUMINOUS EFFICACY (lm/W) | PART NUMBER        |
|----------------------------|-------------------------------|-----------------------------------|---------|----------------------------------|---|----------------------------------|--------------------|
|                            |                               | MINIMUM                           | TYPICAL |                                  |   |                                  |                    |
|                            |                               | 60mA                              |         |                                  |   |                                  |                    |
| 8000K                      | 70                            | 25.0                              | 28.0    | 150                              | 15.0                                      | 172                              | L130-8070001400001 |
| 10000K                     | 70                            | 23.0                              | 27.0    | 145                              | 14.0                                      | 166                              | L130-1070001400001 |
| 2200K                      | 80                            | 19.0                              | 22.5    | 127                              | 12.1                                      | 145                              | L130-2280HE1400001 |
| 2500K                      | 80                            | 21.0                              | 25.0    | 141                              | 13.5                                      | 162                              | L130-2580HE1400001 |
| 2700K                      | 80                            | 23.0                              | 26.5    | 150                              | 14.3                                      | 171                              | L130-2780HE1400001 |
| 3000K                      | 80                            | 23.0                              | 28.0    | 158                              | 15.1                                      | 181                              | L130-3080HE1400001 |
| 3500K                      | 80                            | 23.0                              | 28.0    | 158                              | 15.1                                      | 181                              | L130-3580HE1400001 |
| 4000K                      | 80                            | 25.0                              | 29.0    | 164                              | 15.6                                      | 187                              | L130-4080HE1400001 |
| 5000K                      | 80                            | 25.0                              | 29.0    | 164                              | 15.6                                      | 187                              | L130-5080HE1400001 |
| 5700K                      | 80                            | 25.0                              | 29.0    | 164                              | 15.6                                      | 187                              | L130-5780HE1400001 |
| 6500K                      | 80                            | 25.0                              | 28.5    | 161                              | 15.3                                      | 184                              | L130-6580HE1400001 |
| 2200K                      | 90                            | 16.0                              | 19.0    | 107                              | 10.2                                      | 123                              | L130-2290001400001 |
| 2500K                      | 90                            | 16.0                              | 21.0    | 119                              | 11.3                                      | 136                              | L130-2590001400001 |
| 2700K                      | 90                            | 18.0                              | 22.0    | 124                              | 11.8                                      | 142                              | L130-2790001400001 |
| 3000K                      | 90                            | 19.0                              | 23.0    | 130                              | 12.4                                      | 149                              | L130-3090001400001 |
| 3500K                      | 90                            | 19.0                              | 23.5    | 133                              | 12.6                                      | 152                              | L130-3590001400001 |
| 4000K                      | 90                            | 20.0                              | 24.5    | 138                              | 13.2                                      | 158                              | L130-4090001400001 |
| 5000K                      | 90                            | 20.0                              | 24.5    | 138                              | 13.2                                      | 158                              | L130-5090001400001 |
| 5700K                      | 90                            | 20.0                              | 24.5    | 138                              | 13.2                                      | 158                              | L130-5790001400001 |
| 6500K                      | 90                            | 20.0                              | 24.0    | 136                              | 12.9                                      | 155                              | L130-6590001400001 |
| 2700K                      | 95                            | 18.0                              | 20.0    | 113                              | 10.8                                      | 129                              | L130-2795001400001 |
| 3000K                      | 95                            | 20.0                              | 22.0    | 124                              | 11.8                                      | 142                              | L130-3095001400001 |
| 3500K                      | 95                            | 20.0                              | 22.0    | 124                              | 11.8                                      | 142                              | L130-3595001400001 |
| 4000K                      | 95                            | 19.5                              | 21.5    | 121                              | 11.6                                      | 139                              | L130-4095001400001 |
| 5000K                      | 95                            | 19.5                              | 21.5    | 121                              | 11.6                                      | 139                              | L130-5095001400001 |
| 5700K                      | 95                            | 19.5                              | 21.5    | 121                              | 11.6                                      | 139                              | L130-5795001400001 |

**Notes for Table 1:**

1. Correlated color temperature is not targeted at  $T_j=65^\circ\text{C}$ .
2. Lumileds maintains a tolerance of  $\pm 2$  on CRI and  $\pm 6.5\%$  on luminous flux measurements.
3. Typical CRI is approximately 2 points higher than the minimum CRI specified, but this is not guaranteed.

## Optical Characteristics

Table 2. Optical characteristics for LUXEON 3014 at 60mA,  $T_j=25^\circ\text{C}$ .

| PART NUMBER        | TYPICAL TOTAL INCLUDED ANGLE <sup>[1]</sup> | TYPICAL VIEWING ANGLE <sup>[2]</sup> |
|--------------------|---|--------------------------------------|
| L130-xxxxxx1400001 | 140°  | 116°                                 |

**Notes for Table 2:**

1. Total angle at which 90% of total luminous flux is captured.
2. Viewing angle is the off axis angle from the LED centerline where the luminous intensity is  $\frac{1}{2}$  of the peak value.

## Electrical and Thermal Characteristics

Table 3. Electrical and thermal characteristics for LUXEON 3014 at 60mA,  $T_j=25^{\circ}\text{C}$ .

| PART NUMBER        | FORWARD VOLTAGE <sup>[1]</sup> ( $V_f$ ) |         |         | TYPICAL TEMPERATURE COEFFICIENT OF FORWARD VOLTAGE <sup>[2]</sup> (mV/ $^{\circ}\text{C}$ ) | TYPICAL THERMAL RESISTANCE—JUNCTION TO SOLDER PAD ( $^{\circ}\text{C}/\text{W}$ ) |
|--------------------|--|---------|---------|---|---|
|                    | MINIMUM                                  | TYPICAL | MAXIMUM |   |   |
| L130-xxxxxx1400001 | 2.8                                      | 2.95    | 3.3     | -2.0 to -4.0  | 35  |

**Notes for Table 3:**

1. Lumileds maintains a tolerance of  $\pm 0.1\text{V}$  on forward voltage measurements.
2. Measured between  $25^{\circ}\text{C}$  and  $85^{\circ}\text{C}$ .

## Absolute Maximum Ratings

Table 4. Absolute maximum ratings for LUXEON 3014.

| PARAMETER   | MAXIMUM PERFORMANCE                            |
|---|--|
| DC Forward Current <sup>[1,2]</sup>                     | 120mA  |
| Peak Pulsed Forward Current <sup>[1,3]</sup>            | 150mA  |
| LED Junction Temperature (DC & Pulse) <sup>[1]</sup>    | $125^{\circ}\text{C}$                          |
| ESD Sensitivity (ANSI/ESDA/JEDEC JS-001-2012)           | Class 2  |
| Operating Case Temperature <sup>[1]</sup>               | $-40^{\circ}\text{C}$ to $105^{\circ}\text{C}$ |
| LED Storage Temperature                                 | $-40^{\circ}\text{C}$ to $100^{\circ}\text{C}$ |
| Soldering Temperature                                   | JEDEC 020D $260^{\circ}\text{C}$               |
| Allowable Reflow Cycles                                 | 3  |
| Reverse Voltage ( $V_{\text{reverse}}$ ) <sup>[4]</sup> | -5V  |

**Notes for Table 4:**

1. Proper current derating must be observed to maintain the junction temperature below the maximum allowable junction temperature.
2. Residual periodic variations due to power conversion from alternating current (AC) to direct current (DC), also called "ripple," are acceptable if the following conditions are met:
  - The frequency of the ripple current is 100Hz or higher
  - The average current for each cycle does not exceed the maximum allowable DC forward current
  - The maximum amplitude of the ripple does not exceed 15% of the maximum allowable DC forward current
3. At 10% duty cycle with pulse width of 10ms.
4. At a maximum reverse current of  $2\mu\text{A}$ . LUXEON 3014 LEDs are not designed to be driven in reverse bias.

# Characteristic Curves

## Spectral Power Distribution Characteristics



Figure 1a. Typical normalized power vs. wavelength for L130-xx70001400001 at 60mA, T<sub>j</sub>=25°C.

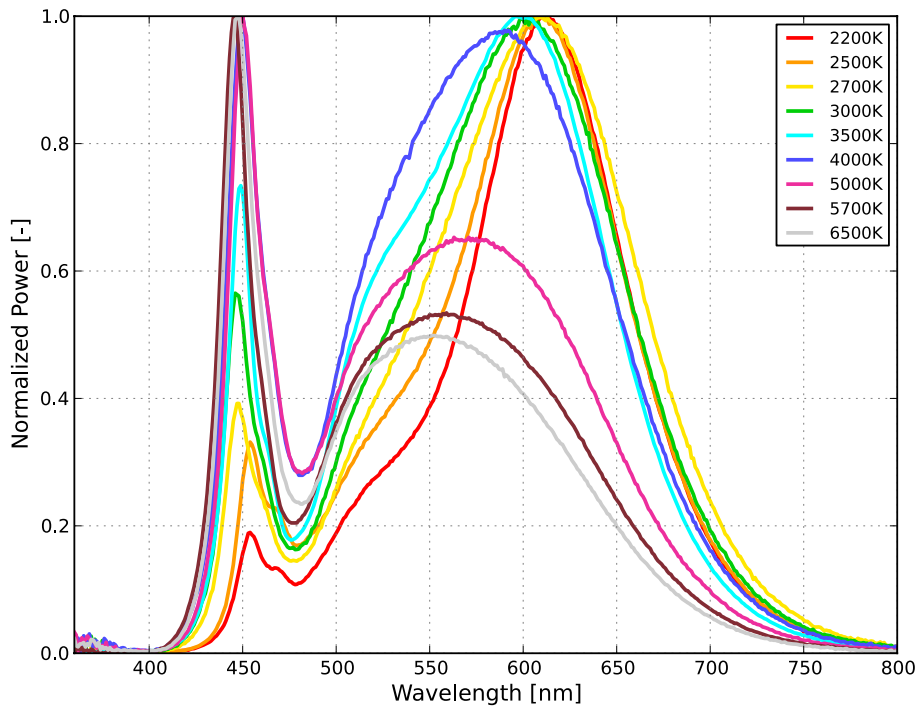


Figure 1b. Typical normalized power vs. wavelength for L130-xx80HE1400001 at 60mA, T<sub>j</sub>=25°C.

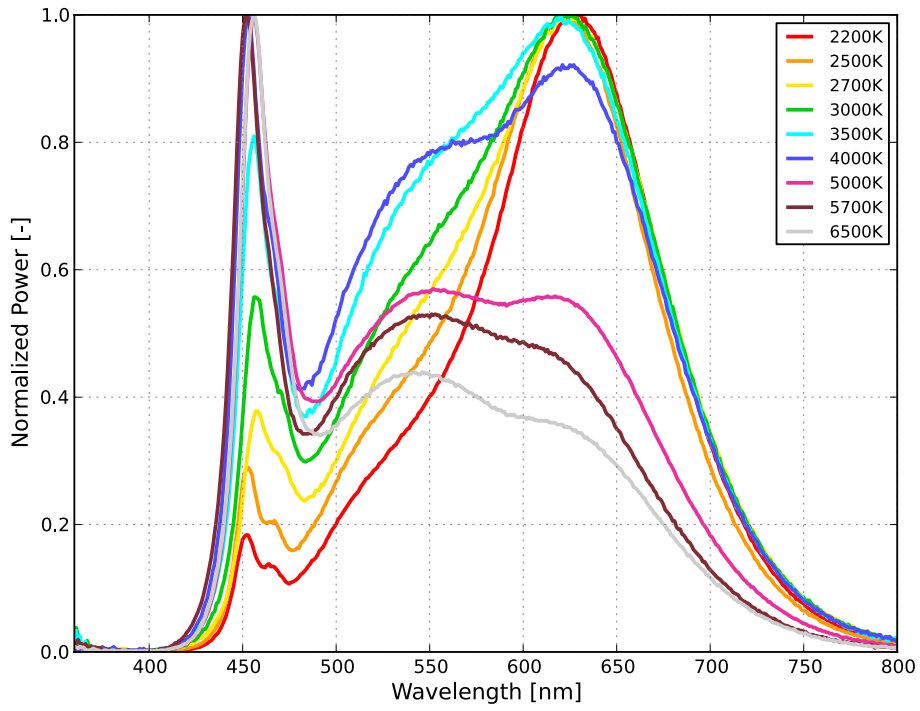


Figure 1c. Typical normalized power vs. wavelength for L130-xx90001400001 at 60mA,  $T_j=25^\circ\text{C}$ .

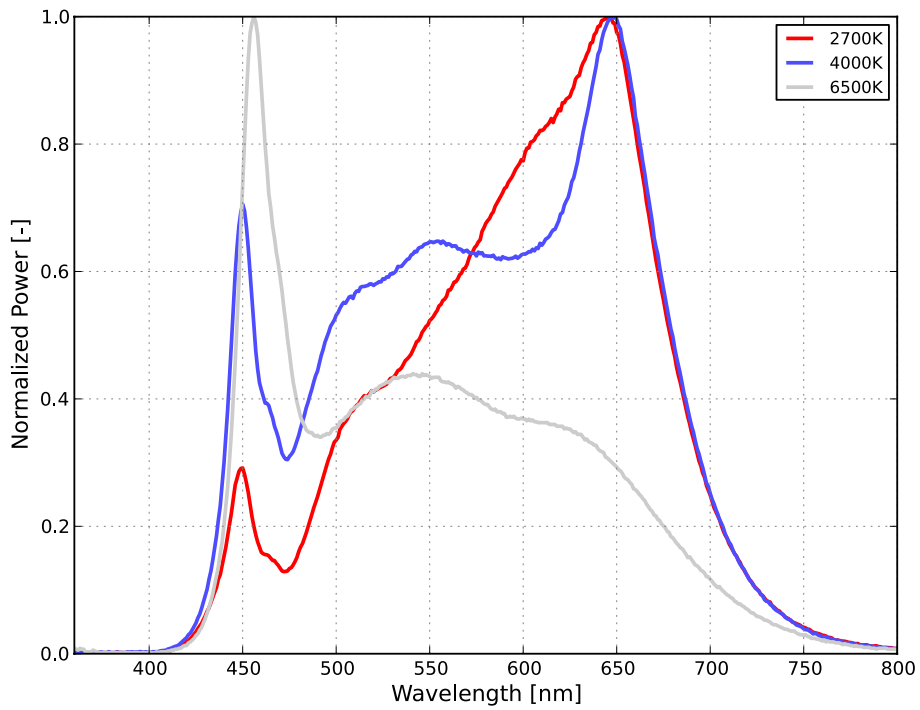


Figure 1d. Typical normalized power vs. wavelength for L130-xx95001400001 at 60mA,  $T_j=25^\circ\text{C}$ .

# Light Output Characteristics

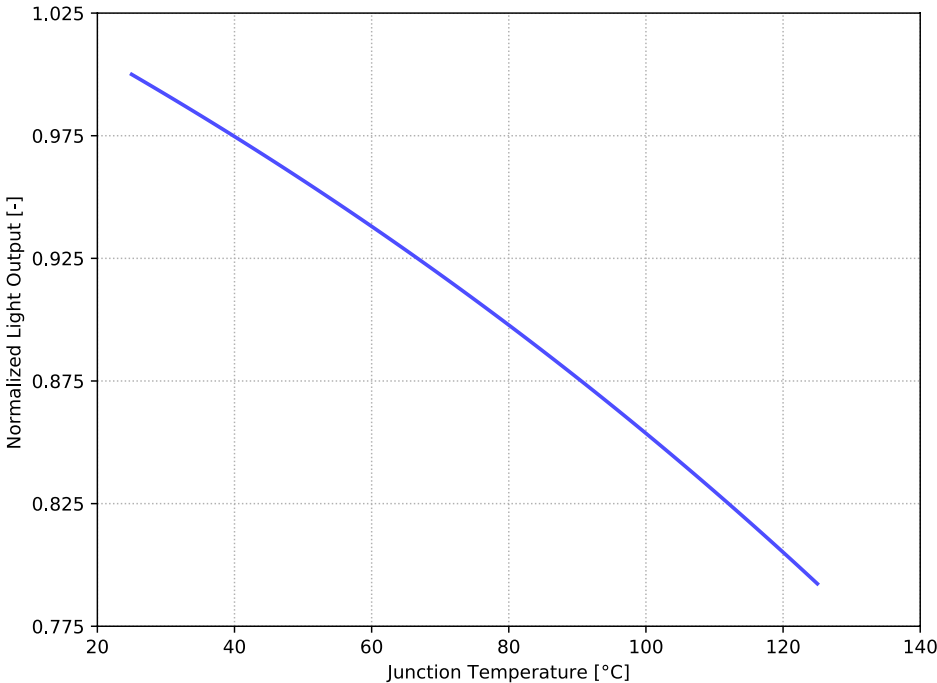


Figure 2. Typical normalized light output vs. junction temperature for L130-xxxxxx1400001 at 60mA.

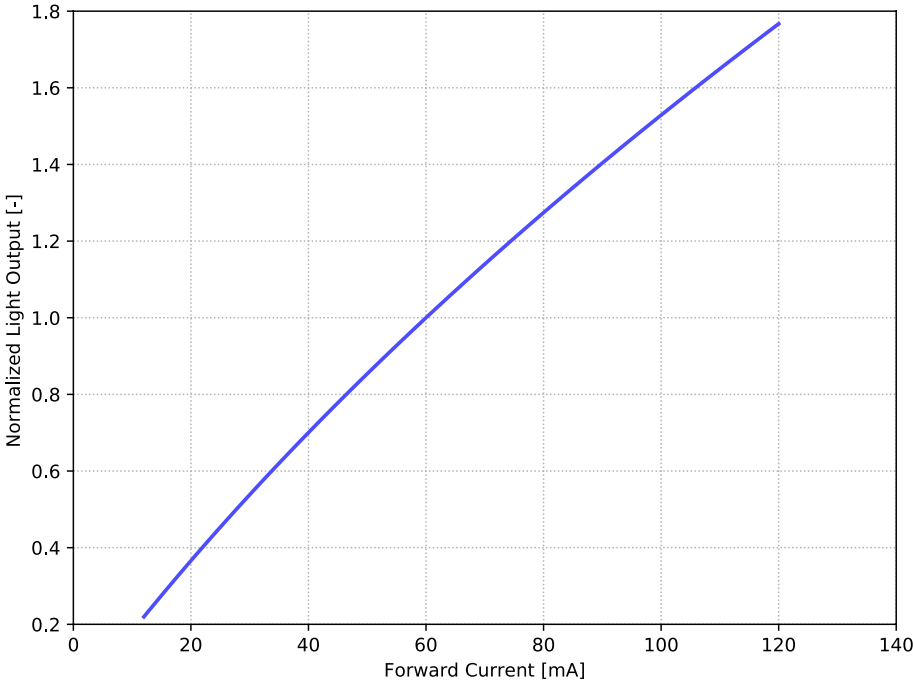


Figure 3. Typical normalized light output vs. forward current for L130-xxxxxx1400001 at  $T_j=25^{\circ}\text{C}$ .



# Forward Current Characteristics

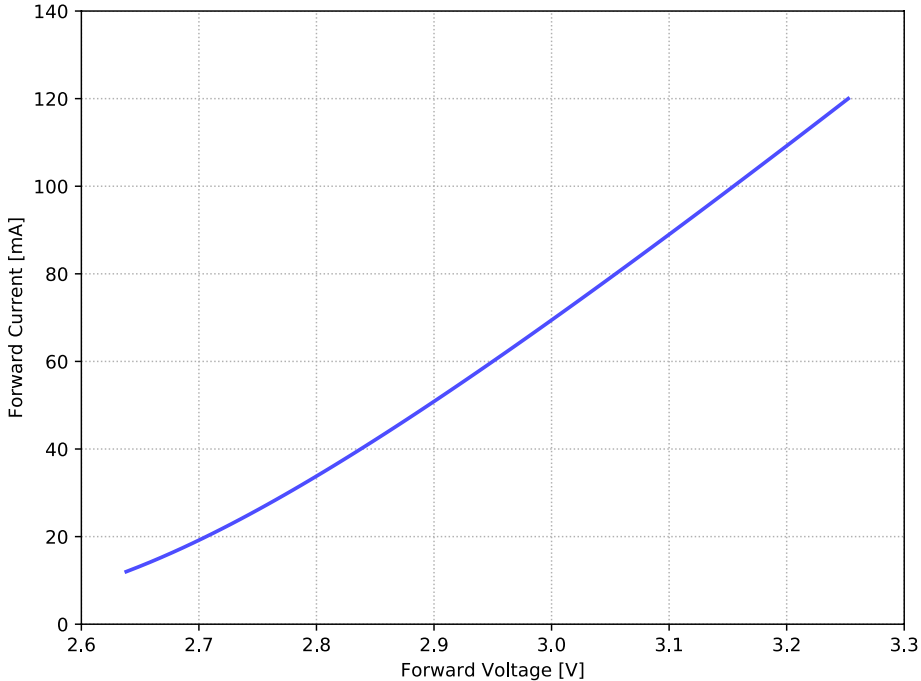


Figure 4. Typical forward current vs. forward voltage for L130-xxxxxx1400001 at  $T_j=25^\circ\text{C}$ .

## Radiation Pattern Characteristics

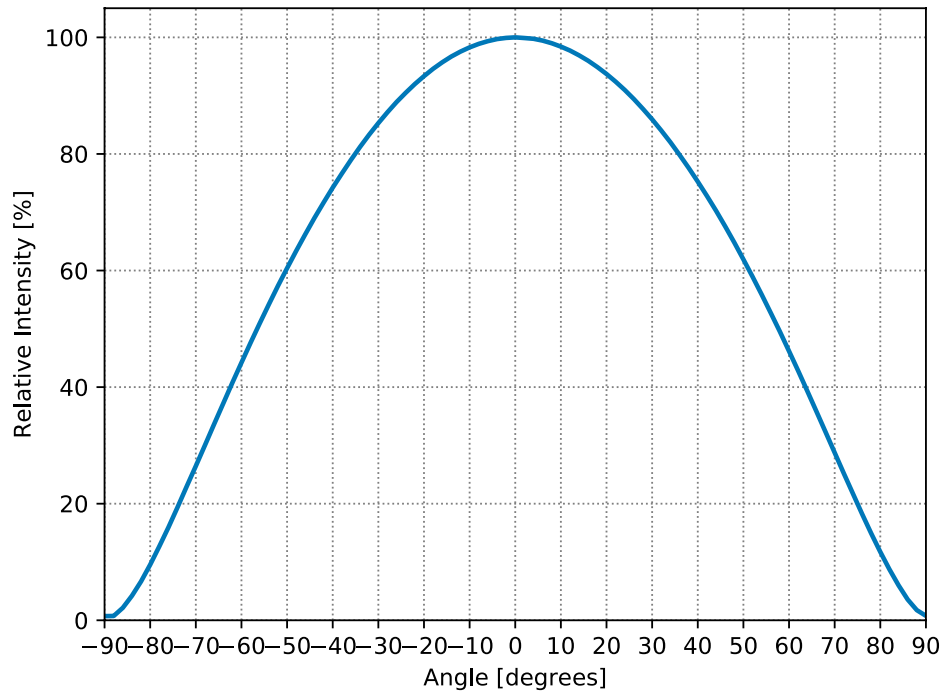


Figure 5. Typical radiation pattern for L130-xxxxxx1400001 at 60mA,  $T_j=25^{\circ}\text{C}$ .

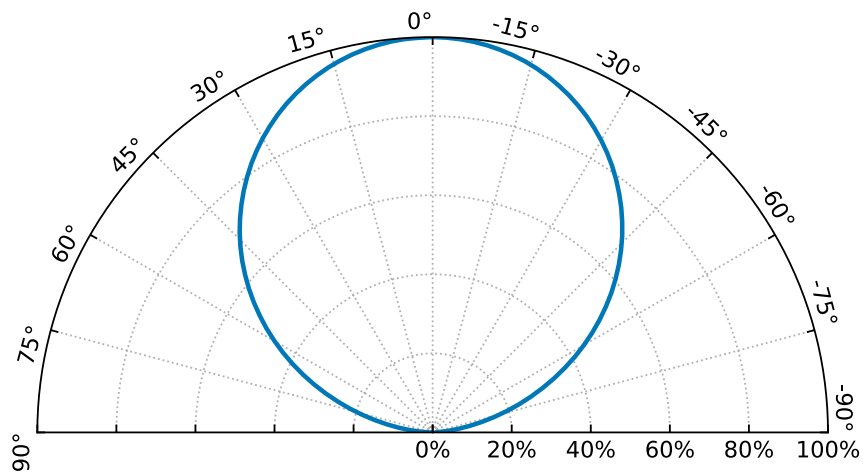


Figure 6. Typical polar radiation pattern for L130-xxxxxx1400001 at 60mA,  $T_j=25^{\circ}\text{C}$ .

# Product Bin and Labeling Definitions

## Decoding Product Bin Labeling

In the manufacturing of semiconductor products, there are variations in performance around the average values given in the technical datasheet. For this reason, Lumileds bins LED components for luminous flux or radiometric power, color point, peak or dominant wavelength and forward voltage.

LUXEON 3014 LEDs are labeled using a 5-digit alphanumeric CAT code following the format below:

### A x B C D

- A x** – designates luminous flux bin (example: G0=19 to 21 lm, J1=25 to 27 lm)
- B C** – designates color bin (example: 7D, 7E, 7F, 7G, 7H, 7J, 7K, 7L, 7M for 3000K parts)
- D** – designates forward voltage bin (example: T=2.80 to 2.90V, W=3.00 to 3.10V)

Therefore, a LUXEON 3014 with a lumen range of 25 to 27 lm, color bin of 7D and a forward voltage range of 2.80 to 2.90V has the following CAT code:

### J 1 7 D T

## Luminous Flux Bins

Table 5 lists the standard luminous flux bins for LUXEON 3014 emitters. Although several bins are outlined, product availability in a particular bin varies by production run and by product performance. Not all bins are available in all CCTs.

Table 5. Luminous flux bin definitions for LUXEON 3014 at 60mA,  $T_j=25^{\circ}\text{C}$ .

| BIN | LUMINOUS FLUX <sup>(1)</sup> (lm) |         |
|-----|-----------------------------------|---------|
|     | MINIMUM                           | MAXIMUM |
| D0  | 13                                | 15      |
| E0  | 15                                | 17      |
| F0  | 17                                | 19      |
| G0  | 19                                | 21      |
| H1  | 21                                | 23      |
| H2  | 23                                | 25      |
| J1  | 25                                | 27      |
| J2  | 27                                | 29      |
| K1  | 29                                | 31      |
| K2  | 31                                | 33      |

**Notes for Table 5:**

1. Lumileds maintains a tolerance of  $\pm 6.5\%$  on luminous flux measurements.

## Color Bin Definitions

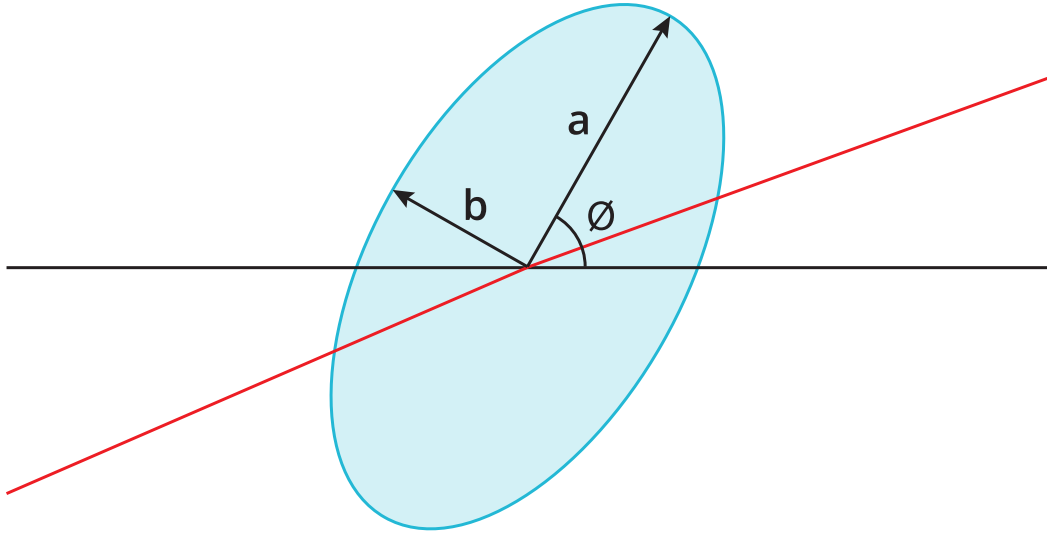


Figure 7. 3-, 4- and 5-step MacAdam ellipse illustration for Tables 6a-6k.

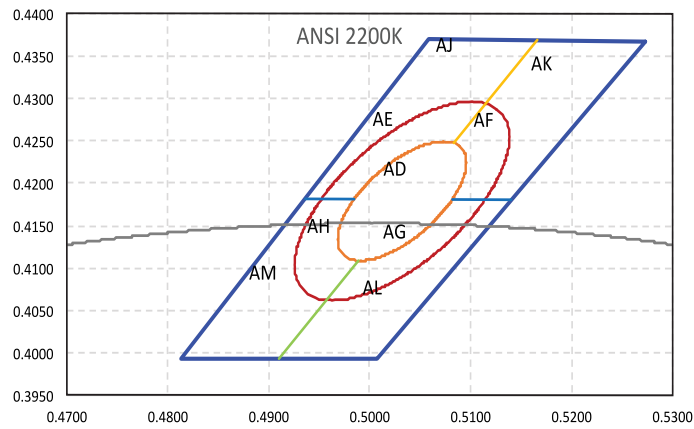


Figure 8a. Color bin structure for LUXEON 3014 2200K, hot-color targeted at  $T_j=65^\circ\text{C}$ .

Table 6a. 3- and 5-step MacAdam ellipse color bin definitions for L130-22xxHE1400001 at 60mA, hot-color targeted at  $T_j=65^\circ\text{C}$ .

| NOMINAL CCT | COLOR SPACE                   | CENTER POINT<br>(cx, cy) | MAJOR AXIS,<br>a | MINOR AXIS,<br>b | ELLIPSE ROTATION<br>ANGLE, $\theta$ |
|-------------|-------------------------------|--------------------------|------------------|------------------|-------------------------------------|
| 2200K       | Single 3-step MacAdam ellipse | (0.5037, 0.4142)         | 0.0072           | 0.0042           | $51.0^\circ$                        |
| 2200K       | Single 5-step MacAdam ellipse | (0.5037, 0.4142)         | 0.0120           | 0.0070           | $51.0^\circ$                        |

**Notes for Table 6a:**

1. Lumileds maintains a tolerance of  $\pm 0.005$  on x and y coordinates in the CIE 1931 color space.

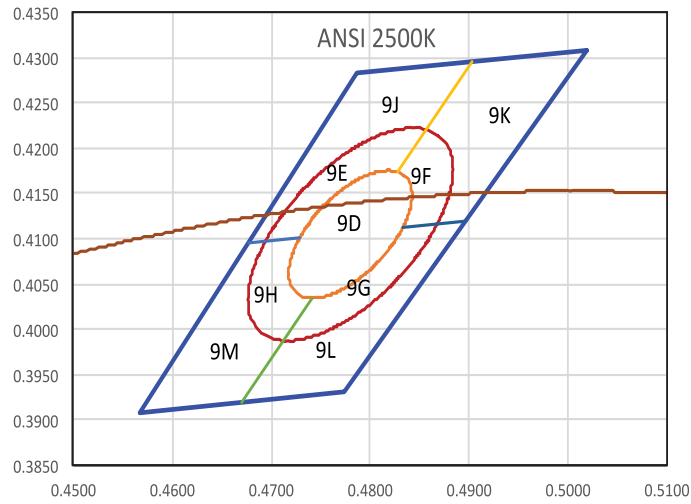


Figure 8b. Color bin structure for LUXEON 3014 2500K, hot-color targeted at  $T_j=65^\circ\text{C}$ .

Table 6b. 3- and 5-step MacAdam ellipse color bin definitions for L130-25xxHE1400001 at 60mA, hot-color targeted at  $T_j=65^\circ\text{C}$ .

| NOMINAL CCT | COLOR SPACE                   | CENTER POINT (cx, cy) | MAJOR AXIS, a | MINOR AXIS, b | ELLIPSE ROTATION ANGLE, $\theta$ |
|-------------|-------------------------------|-----------------------|---------------|---------------|----------------------------------|
| 2500K       | Single 3-step MacAdam ellipse | (0.4753, 0.4127)      | 0.0075        | 0.0042        | 53.0°                            |
| 2500K       | Single 5-step MacAdam ellipse | (0.4753, 0.4127)      | 0.0125        | 0.0070        | 53.0°                            |

Notes for Table 6b:

1. Lumileds maintains a tolerance of  $\pm 0.005$  on x and y coordinates in the CIE 1931 color space.

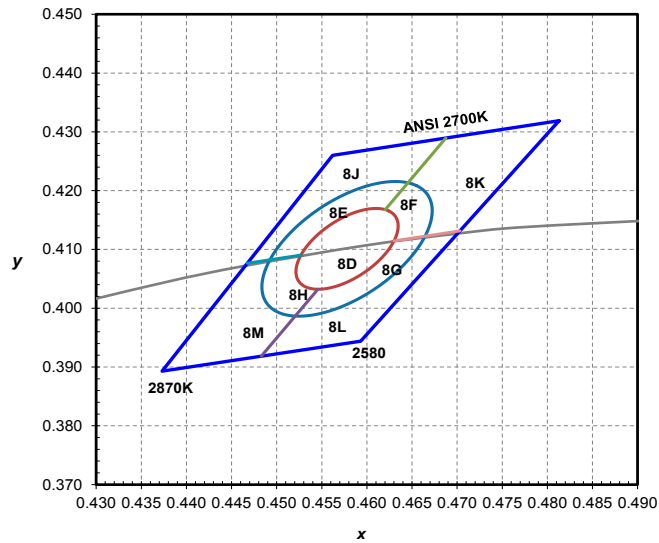


Figure 8c. Color bin structure for LUXEON 3014 2700K, hot-color targeted at  $T_j=65^\circ\text{C}$ .

Table 6c. 3- and 5-step MacAdam ellipse color bin definitions for L130-27xxxx1400001 at 60mA, hot-color targeted at  $T_j=65^\circ\text{C}$ .

| NOMINAL CCT | COLOR SPACE                   | CENTER POINT (cx, cy) | MAJOR AXIS, a | MINOR AXIS, b | ELLIPSE ROTATION ANGLE, $\theta$ |
|-------------|-------------------------------|-----------------------|---------------|---------------|----------------------------------|
| 2700K       | Single 3-step MacAdam ellipse | (0.4578, 0.4101)      | 0.00810       | 0.00420       | 53.70°                           |
| 2700K       | Single 5-step MacAdam ellipse | (0.4578, 0.4101)      | 0.01350       | 0.00700       | 53.70°                           |

Notes for Table 6c:

1. Lumileds maintains a tolerance of  $\pm 0.005$  on x and y coordinates in the CIE 1931 color space.

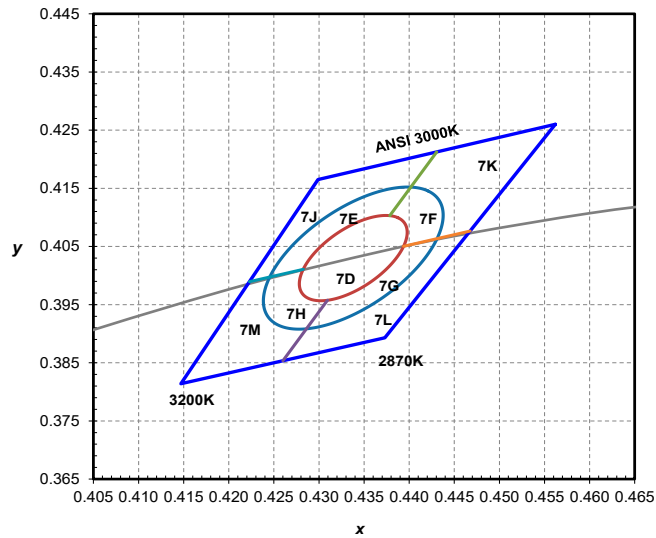


Figure 8d. Color bin structure for LUXEON 3014 3000K, hot-color targeted at  $T_j=65^\circ\text{C}$ .

Table 6d. 3- and 5-step MacAdam ellipse color bin definitions for L130-30xxxx1400001 at 60mA, hot-color targeted at  $T_j=65^\circ\text{C}$ .

| NOMINAL CCT | COLOR SPACE                   | CENTER POINT (cx, cy) | MAJOR AXIS, a | MINOR AXIS, b | ELLIPSE ROTATION ANGLE, $\theta$ |
|-------------|-------------------------------|-----------------------|---------------|---------------|----------------------------------|
| 3000K       | Single 3-step MacAdam ellipse | (0.4338, 0.4030)      | 0.00834       | 0.00408       | 53.22°                           |
| 3000K       | Single 5-step MacAdam ellipse | (0.4338, 0.4030)      | 0.01390       | 0.00680       | 53.22°                           |

Notes for Table 6d:

1. Lumileds maintains a tolerance of  $\pm 0.005$  on x and y coordinates in the CIE 1931 color space.

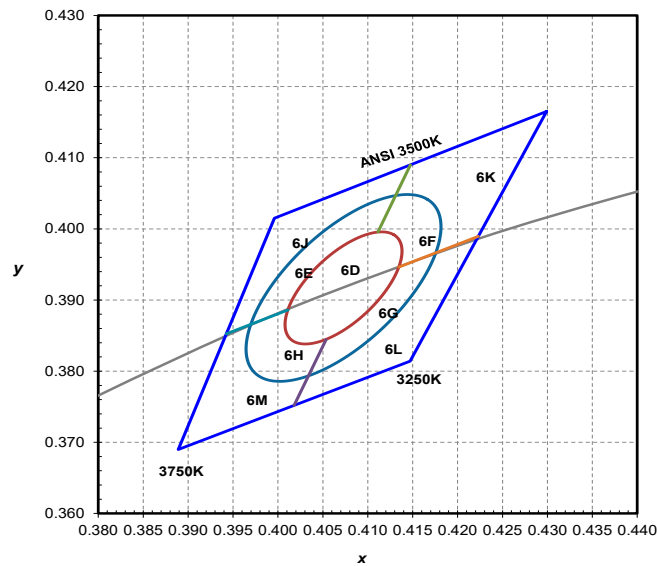


Figure 8e. Color bin structure for LUXEON 3014 3500K, hot-color targeted at  $T_j=65^\circ\text{C}$ .

Table 6e. 3- and 5-step MacAdam ellipse color bin definitions for L130-35xxxx1400001 at 60mA, hot-color targeted at  $T_j=65^\circ\text{C}$ .

| NOMINAL CCT | COLOR SPACE                   | CENTER POINT (cx, cy) | MAJOR AXIS, a | MINOR AXIS, b | ELLIPSE ROTATION ANGLE, $\theta$ |
|-------------|-------------------------------|-----------------------|---------------|---------------|----------------------------------|
| 3500K       | Single 3-step MacAdam ellipse | (0.4073, 0.3917)      | 0.00927       | 0.00414       | 54.00°                           |
| 3500K       | Single 5-step MacAdam ellipse | (0.4073, 0.3917)      | 0.01545       | 0.00690       | 54.00°                           |

Notes for Table 6e:

1. Lumileds maintains a tolerance of  $\pm 0.005$  on x and y coordinates in the CIE 1931 color space.

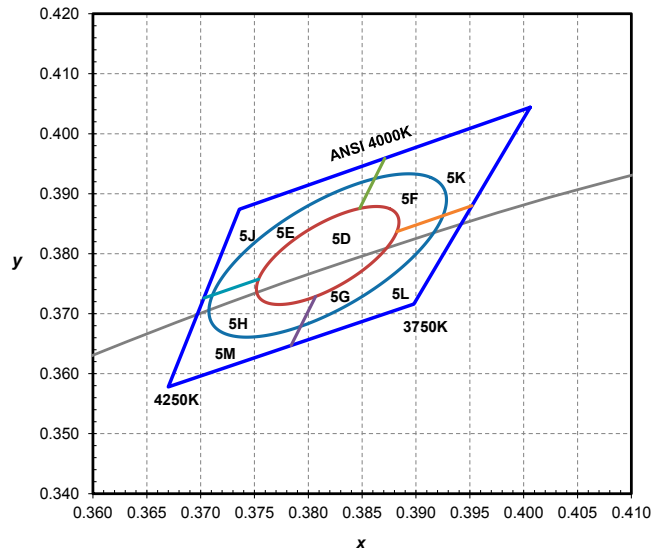


Figure 8f. Color bin structure for LUXEON 3014 4000K, hot-color targeted at  $T_j=65^\circ\text{C}$ .

Table 6f. 3- and 5-step MacAdam ellipse color bin definitions for L130-40xxxx1400001 at 60mA, hot-color targeted at  $T_j=65^\circ\text{C}$ .

| NOMINAL CCT | COLOR SPACE                   | CENTER POINT (cx, cy) | MAJOR AXIS, a | MINOR AXIS, b | ELLIPSE ROTATION ANGLE, $\theta$ |
|-------------|-------------------------------|-----------------------|---------------|---------------|----------------------------------|
| 4000K       | Single 3-step MacAdam ellipse | (0.3818, 0.3797)      | 0.00939       | 0.00402       | 53.72°                           |
| 4000K       | Single 5-step MacAdam ellipse | (0.3818, 0.3797)      | 0.01565       | 0.00670       | 53.72°                           |

Notes for Table 6f:

1. Lumileds maintains a tolerance of  $\pm 0.005$  on x and y coordinates in the CIE 1931 color space.

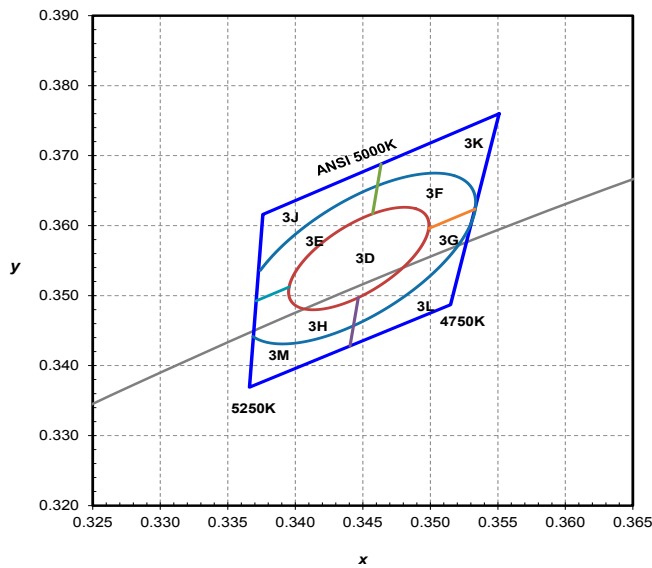


Figure 8g. Color bin structure for LUXEON 3014 5000K, hot-color targeted at  $T_j=65^\circ\text{C}$ .

Table 6g. 3- and 5-step MacAdam ellipse color bin definitions for L130-50xxxx1400001 at 60mA, hot-color targeted at  $T_j=65^\circ\text{C}$ .

| NOMINAL CCT | COLOR SPACE                   | CENTER POINT (cx, cy) | MAJOR AXIS, a | MINOR AXIS, b | ELLIPSE ROTATION ANGLE, $\theta$ |
|-------------|-------------------------------|-----------------------|---------------|---------------|----------------------------------|
| 5000K       | Single 3-step MacAdam ellipse | (0.3447, 0.3553)      | 0.00822       | 0.00354       | 59.62°                           |
| 5000K       | Single 5-step MacAdam ellipse | (0.3447, 0.3553)      | 0.01370       | 0.00590       | 59.62°                           |

Notes for Table 6g:

1. Lumileds maintains a tolerance of  $\pm 0.005$  on x and y coordinates in the CIE 1931 color space.

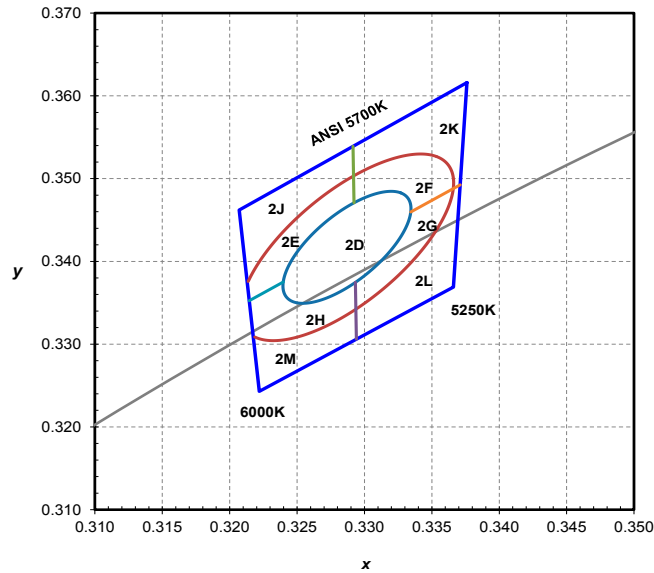


Figure 8h. Color bin structure for LUXEON 3014 5700K, hot-color targeted at  $T_j=65^\circ\text{C}$ .

Table 6h. 3- and 5-step MacAdam ellipse color bin definitions for L130-57xxxx1400001 at 60mA, hot-color targeted at  $T_j=65^\circ\text{C}$ .

| NOMINAL CCT | COLOR SPACE                   | CENTER POINT (cx, cy) | MAJOR AXIS, a | MINOR AXIS, b | ELLIPSE ROTATION ANGLE, $\theta$ |
|-------------|-------------------------------|-----------------------|---------------|---------------|----------------------------------|
| 5700K       | Single 3-step MacAdam ellipse | (0.3287, 0.3417)      | 0.00746       | 0.00320       | 59.09°                           |
| 5700K       | Single 5-step MacAdam ellipse | (0.3287, 0.3417)      | 0.01243       | 0.00533       | 59.09°                           |

Notes for Table 6h:

- Lumileds maintains a tolerance of  $\pm 0.005$  on x and y coordinates in the CIE 1931 color space.

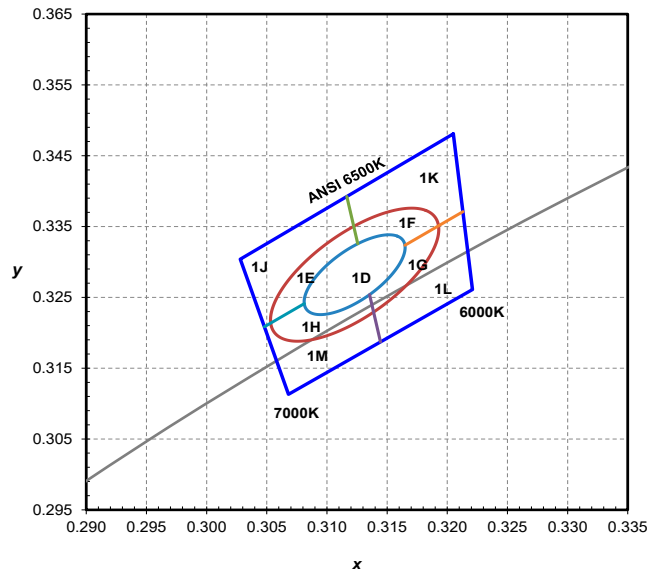


Figure 8i. Color bin structure for LUXEON 3014 6500K, hot-color targeted at  $T_j=65^\circ\text{C}$ .

Table 6i. 3- and 5-step MacAdam ellipse color bin definitions for L130-65xxxx1400001 at 60mA, hot-color targeted at  $T_j=65^\circ\text{C}$ .

| NOMINAL CCT | COLOR SPACE                   | CENTER POINT (cx, cy) | MAJOR AXIS, a | MINOR AXIS, b | ELLIPSE ROTATION ANGLE, $\theta$ |
|-------------|-------------------------------|-----------------------|---------------|---------------|----------------------------------|
| 6500K       | Single 3-step MacAdam ellipse | (0.3123, 0.3282)      | 0.00669       | 0.00285       | 58.57°                           |
| 6500K       | Single 5-step MacAdam ellipse | (0.3123, 0.3282)      | 0.01115       | 0.00475       | 58.57°                           |

Notes for Table 6i:

- Lumileds maintains a tolerance of  $\pm 0.005$  on x and y coordinates in the CIE 1931 color space.



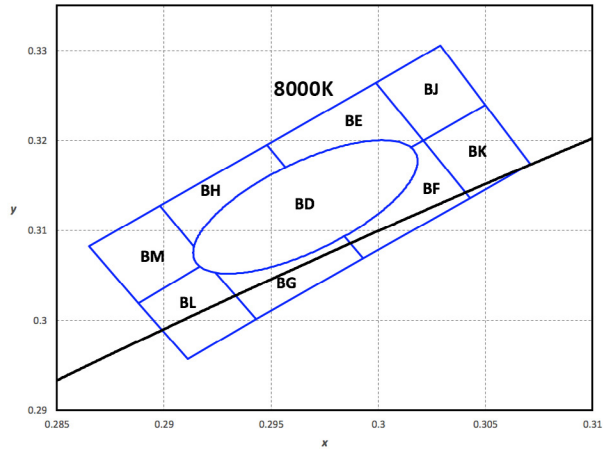


Figure 8j. Color bin structure for LUXEON 3014 8000K, hot-color targeted at  $T_j=65^\circ\text{C}$ .

Table 6j. 4-step MacAdam ellipse color bin definitions for L130-8070001400001 at 60mA, hot-color targeted at  $T_j=65^\circ\text{C}$ .

| NOMINAL CCT | COLOR SPACE                   | CENTER POINT (cx, cy) | MAJOR AXIS, a | MINOR AXIS, b | ELLIPSE ROTATION ANGLE, $\theta$ |
|-------------|-------------------------------|-----------------------|---------------|---------------|----------------------------------|
| 8000K       | Single 4-step MacAdam ellipse | (0.2966, 0.3126)      | 0.00844       | 0.00334       | 58.64°                           |

Notes for Table 6j:

- Lumileds maintains a tolerance of  $\pm 0.005$  on x and y coordinates in the CIE 1931 color space.

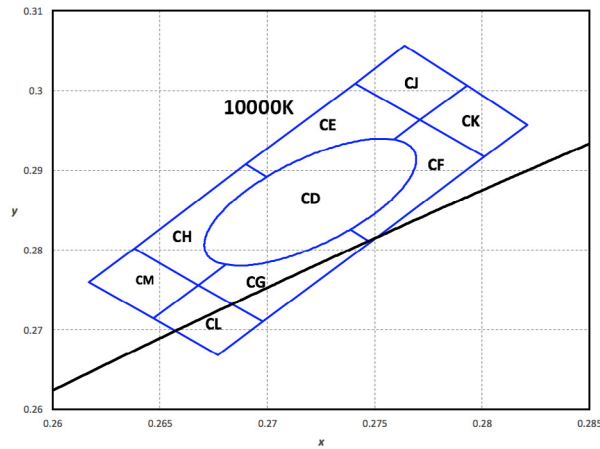


Figure 8k. Color bin structure for LUXEON 3014 10000K, hot-color targeted at  $T_j=65^\circ\text{C}$ .

Table 6k. 4-step MacAdam ellipse color bin definitions for L130-1070001400001 at 60mA, hot-color targeted at  $T_j=65^\circ\text{C}$ .

| NOMINAL CCT | COLOR SPACE                   | CENTER POINT (cx, cy) | MAJOR AXIS, a | MINOR AXIS, b | ELLIPSE ROTATION ANGLE, $\theta$ |
|-------------|-------------------------------|-----------------------|---------------|---------------|----------------------------------|
| 10000K      | Single 4-step MacAdam ellipse | (0.2720, 0.2860)      | 0.00877       | 0.00332       | 63.28°                           |

Notes for Table 6k:

- Lumileds maintains a tolerance of  $\pm 0.005$  on x and y coordinates in the CIE 1931 color space.

# Forward Voltage Bins

Table 7. Forward voltage bin definitions for LUXEON 3014 at 60mA,  $T_j=25^\circ\text{C}$ .

| BIN | FORWARD VOLTAGE <sup>(1)</sup> (V <sub>f</sub> ) |         |
|-----|--|---------|
|     | MINIMUM  | MAXIMUM |
| T   | 2.80   | 2.90    |
| V   | 2.90   | 3.00    |
| W   | 3.00   | 3.10    |
| X   | 3.10   | 3.20    |
| Y   | 3.20   | 3.30    |
| Z   | 3.30   | 3.40    |

Notes for Table 7:

1. Lumileds maintains a tolerance of  $\pm 0.1\text{V}$  on forward voltage measurements.

# Mechanical Dimensions

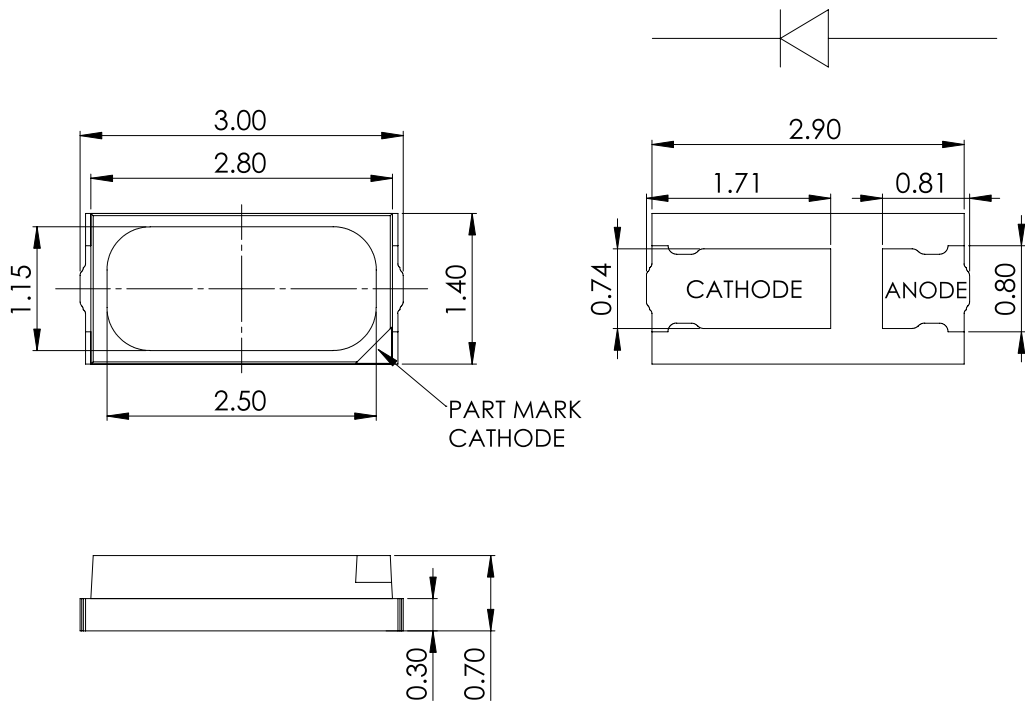


Figure 9. Mechanical dimensions for LUXEON 3014.

Notes for Figure 9:

1. Drawings are not to scale.
2. All dimensions are in millimeters.

# Reflow Soldering Guidelines

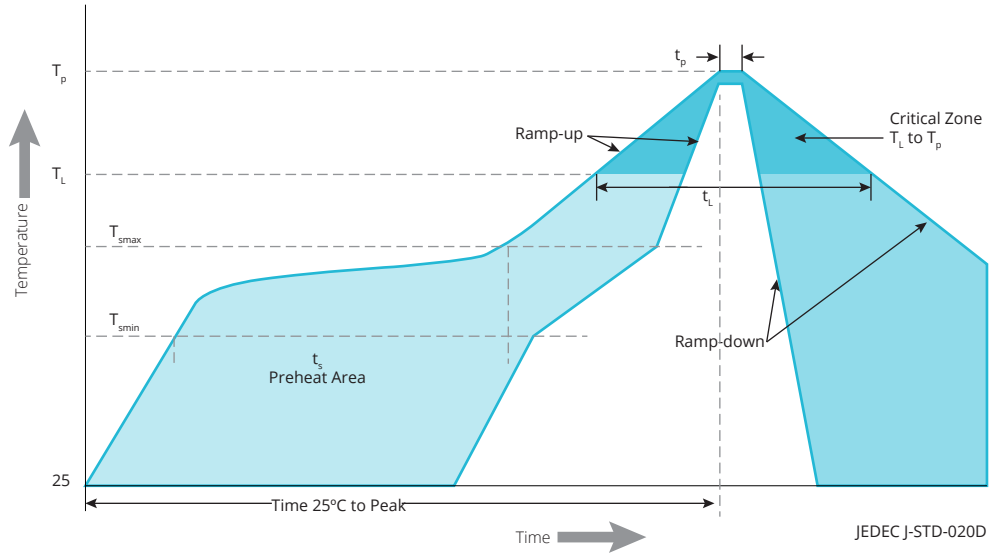


Figure 10. Visualization of the acceptable reflow temperature profile as specified in Table 8.

Table 8. Reflow profile characteristics for LUXEON 3014.

| PROFILE FEATURE                                      | LEAD-FREE ASSEMBLY   |
|--|----------------------|
| Preheat Minimum Temperature ( $T_{smin}$ )           | 150°C                |
| Preheat Maximum Temperature ( $T_{smax}$ )           | 200°C                |
| Preheat Time ( $t_{smin}$ to $t_{smax}$ )            | 60 to 120 seconds    |
| Ramp-Up Rate ( $T_L$ to $T_p$ )                      | 3°C / second maximum |
| Liquidous Temperature ( $T_L$ )                      | 217°C                |
| Time Maintained Above Temperature $T_L$ ( $t_t$ )    | 60 to 150 seconds    |
| Peak / Classification Temperature ( $T_p$ )          | 260°C                |
| Time Within 5°C of Actual Peak Temperature ( $t_p$ ) | 20 to 40 seconds     |
| Ramp-Down Rate ( $T_p$ to $T_L$ )                    | 6°C / second maximum |
| Time 25°C to Peak Temperature                        | 8 minutes maximum    |

## JEDEC Moisture Sensitivity

Table 9. Moisture sensitivity levels for LUXEON 3014.

| LEVEL | FLOOR LIFE |                | SOAK REQUIREMENTS STANDARD |               |
|-------|------------|----------------|----------------------------|---------------|
|       | TIME       | CONDITIONS     | TIME                       | CONDITIONS    |
| 3     | 168 Hours  | ≤30°C / 60% RH | 192 Hours +5 / -0          | 30°C / 60% RH |

# Solder Pad Design

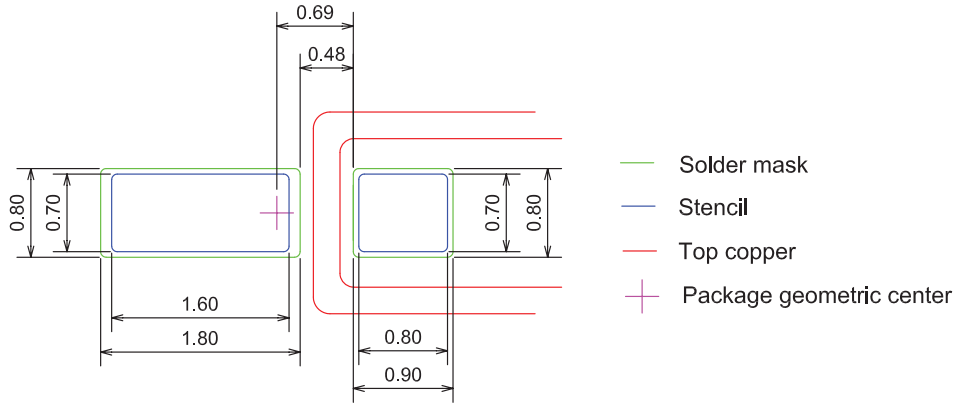


Figure 11. Recommended PCB solder pad layout for LUXEON 3014.

**Notes for Figure 11:**

- 1. Drawings are not to scale.
- 2. All dimensions are in millimeters.

# Packaging Information

## Pocket Tape Dimensions

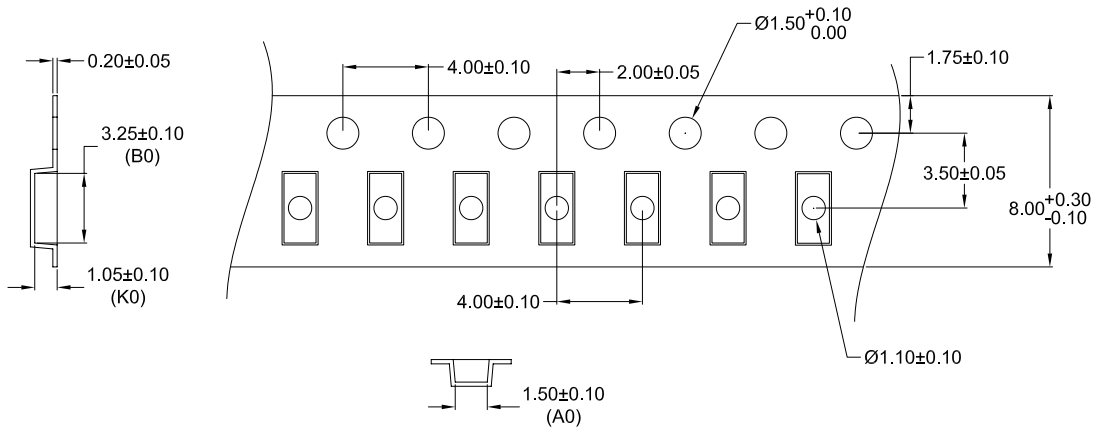


Figure 12. Pocket tape dimensions for LUXEON 3014.

**Notes for Figure 12:**

- 1. Drawings are not to scale.
- 2. All dimensions are in millimeters.

# Reel Dimensions

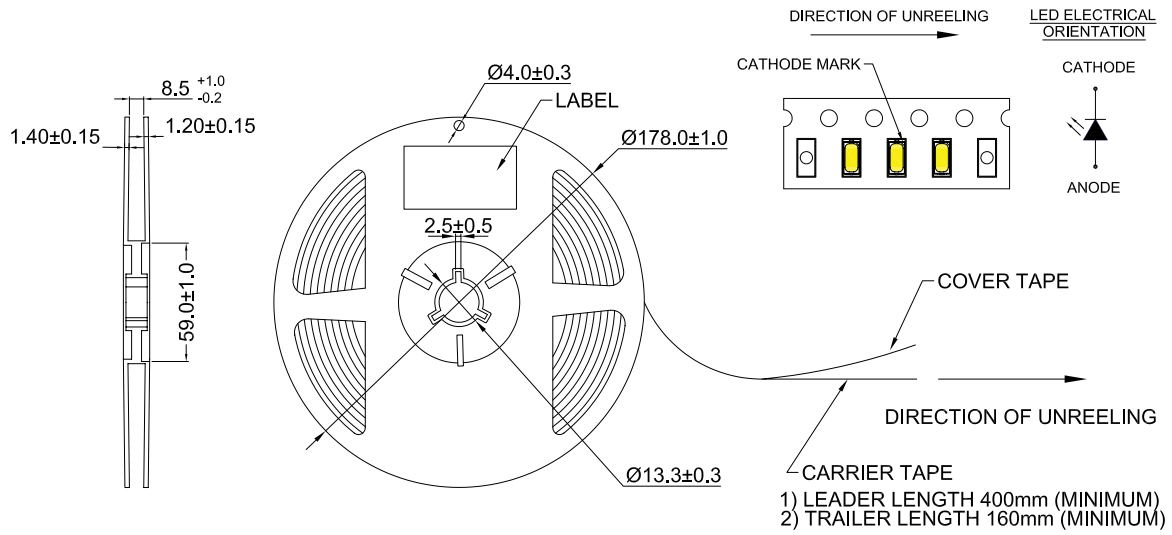


Figure 13. Reel dimensions for LUXEON 3014.

**Notes for Figure 13:**

1. Drawings are not to scale.
2. All dimensions are in millimeters.

## About Lumileds

Companies developing automotive, mobile, IoT and illumination lighting applications need a partner who can collaborate with them to push the boundaries of light. With over 100 years of inventions and industry firsts, Lumileds is a global lighting solutions company that helps customers around the world deliver differentiated solutions to gain and maintain a competitive edge. As the inventor of Xenon technology, a pioneer in halogen lighting and the leader in high performance LEDs, Lumileds builds innovation, quality and reliability into its technology, products and every customer engagement. Together with its customers, Lumileds is making the world better, safer, more beautiful—with light.

To learn more about our lighting solutions, visit [lumileds.com](http://lumileds.com).



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